Tuesday, 1/17/2007 11 05:00 AM

Process Sheet

Customer

CU-DAR001 Dart Helicopters Services

Job Number

: 31831

Estimate Number

P.O. Number This Issue

Prsh! Rev.

MIL

S.O. No. : NV 4/17/2007

: MACHINED PARTS

First Issue Previous Run

Written By

Checked & Approved By Comment

Re-format 05-11-22 Drawing Name

: BUSHING

Part Number

Drawing Number

D2618 REV B1 MA

Project Number **Drawing Revision**

B1 N/A

Material Due Date

Qty:

Additional Product

and Number

Seq. #

Machine Or Operation;

Description:

Delnn Roung Bar 50"

JEM



Comment: Qty: 0.2709 f(s)/Unit Total: Defrin Round Bar 50" black

(MDELRINROSOO)

54.1800 f(s)

Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA195 & Dwg D2618

2-Debur

TS AS THEY COME OFF MACHINE Comment: INSPECT

40

SECOND CHECK

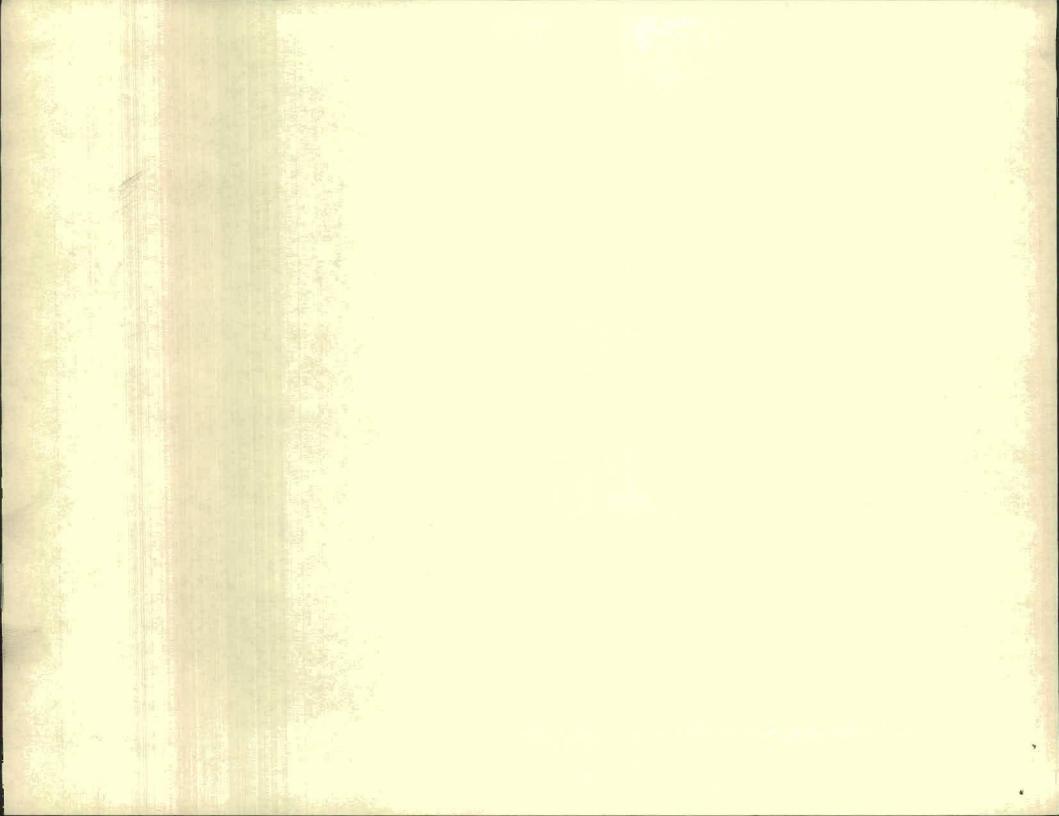
Comment: SECOND CHECK

PACKAGING RESOURCE #1

Identify and Stock

Comment. PACKAGING RESOURCE #1

Location:



- Date: User: Tuesday 4/1//2007 11:05:00 AM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 31831

Part Number: D2618

Job Number:



Comment: FINAL INSPECTION/W/O RELEASE

Seq. #:

Machine Or Operation:

Description

6.0

FINAL INSPECTIONAVIO RELEASE

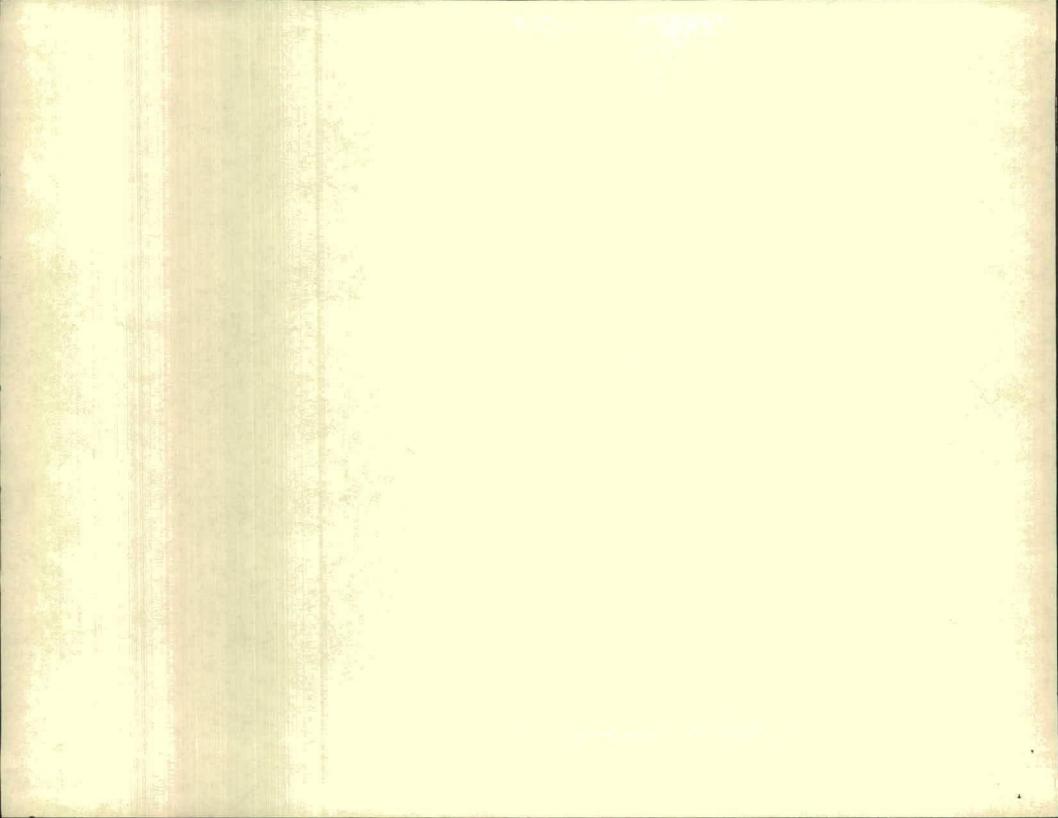


07.07.19

Job Completion



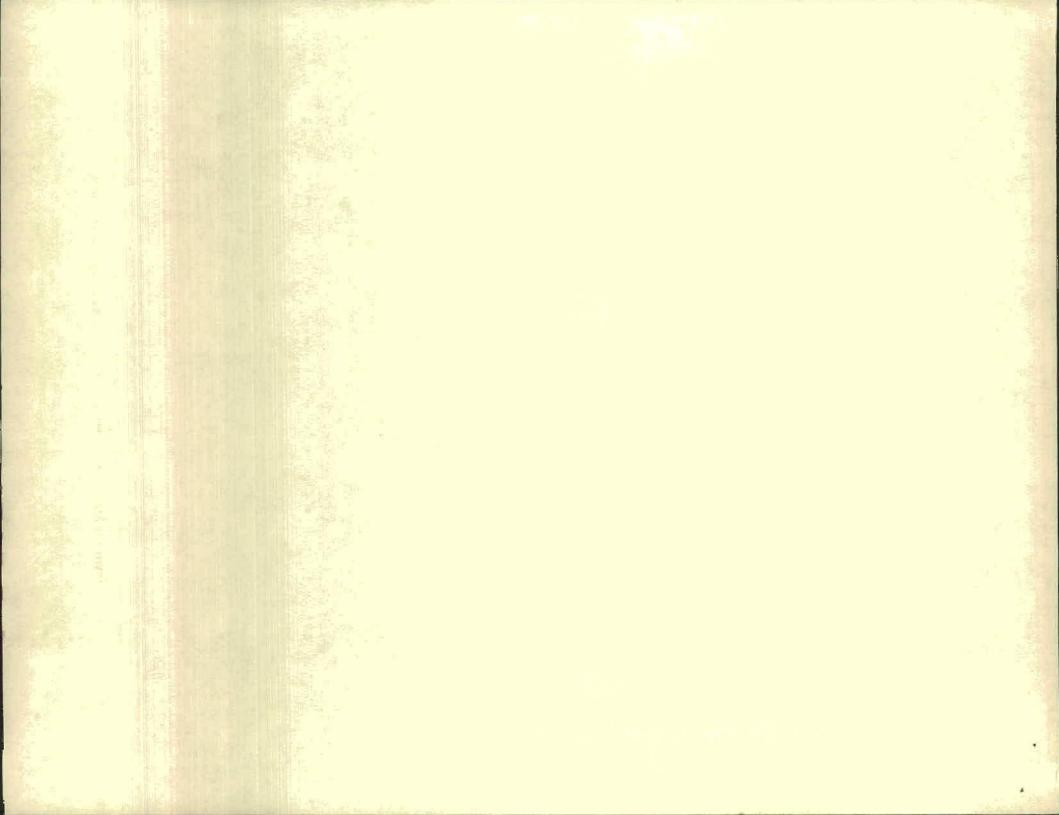
U 207-19



DART AEROSPACE LTD	Work Order:	3183
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

	FIRST	ARTICLE II	NSPECTI	ON CHE	CKLIST		
	Х	First Arti	cle	Prot	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method o		mments
3.100	+/-0.010	8.1					
@0.500	+0.000/-0.010	155					
Ø0.313	+0.020/-0.000	301					
	1						

							-3
L. L.							
					-1		
10	3		1				
Measured by:	9	Audited by:	Jrh	1	Prototype	Approval:	N/A
Date:	0/9/15	Date:	0407	118		Date:	NA
Rev Date	Change					Revised by	Approved
A 04.08.26	New Issue	50 (av (XI) 500				KJ/JLM KJ/JLM	1 71
B 04.09.10	Changed tolerand	e 101 00,500				NO/ULIVI CX	4 94

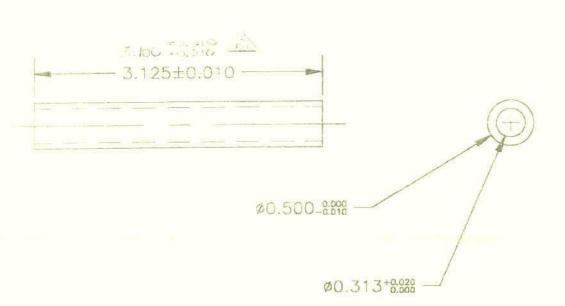






)	DESIG	4.	DRAWN BY	DART AEROSPACE TID	
	CHECH	(ED	APPROVED	DRAWING NO. D2818 SHELL	REV. B
	DATE 96:1	0:30		TILE BUSHING	SCALE
	В	i it	97.05.09	3.125 WAS 1.625, .313 WAS .375	

RELEASED



MATERIAL: DELRIN OR TEFLON OR NYLON



